

BULLETIN No BE 109/94 SWIFT

Ref:

Replacement of rudder steps into modified ones

Way of introducing:

On user's requirement

Elaborated in:

Zakład Remontów i Produkcji Sprzętu Lotniczego  
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Dec. 4<sup>th</sup>, 1994

Approved by:

[signature]

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E. Margański M.Sc. Eng.

Agreed with the General Inspectorate of Civil Aviation,  
Civil Aircraft Inspection Board (IKCSP)

Major Inspector

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This is the translation of the original Polish text approved  
by the Airworthiness Authority.

Translated by:  
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## 1. Grounds for introducing this Bulletin

Requirement of French Authority in respect to the gliders operated in France

## 2. List of glider covered with this Bulletin

Nos: 106, 108 - obligatory

Nos: up to 105 and 107 - optionally

## 3. Description of the change introduced by this Bulletin

Change of stops of old type into a new one.

## 4. Way of introducing this repair:

- 1) Onto the flange  $\phi 18$  of  $\phi 9$  pivot (Fig. A/2-1.01.01.024 in techn. documentation) fitted in the bracket 1 of rudder (Fig. A/2-1.01.023 in technical documentation) put the opening of special templet and touch the inner face of slot to rudder stop as shown on Fig. 1.
- 2) Mark the holes axes for the screws of the new stop using the pointer inserted into the holes  $\phi 2$
- 3) Remove the templet and disassemble the old stop
- 4) Drill the  $\phi 6,5$  holes in marked places
- 5) Assemble the new stop as shown on Fig.2
- 6) Repeat the procedures (1) to (5) for the second stop using the inverted (mirror like) templet position.

## 5. List of enclosures

- 1) Special templet - 1 piece
- 2) Stops for 1 glider ( 2 sets)

## 6. Final statements

In case the above operations are not clear or any troubles occurred please contact the manufacturer.

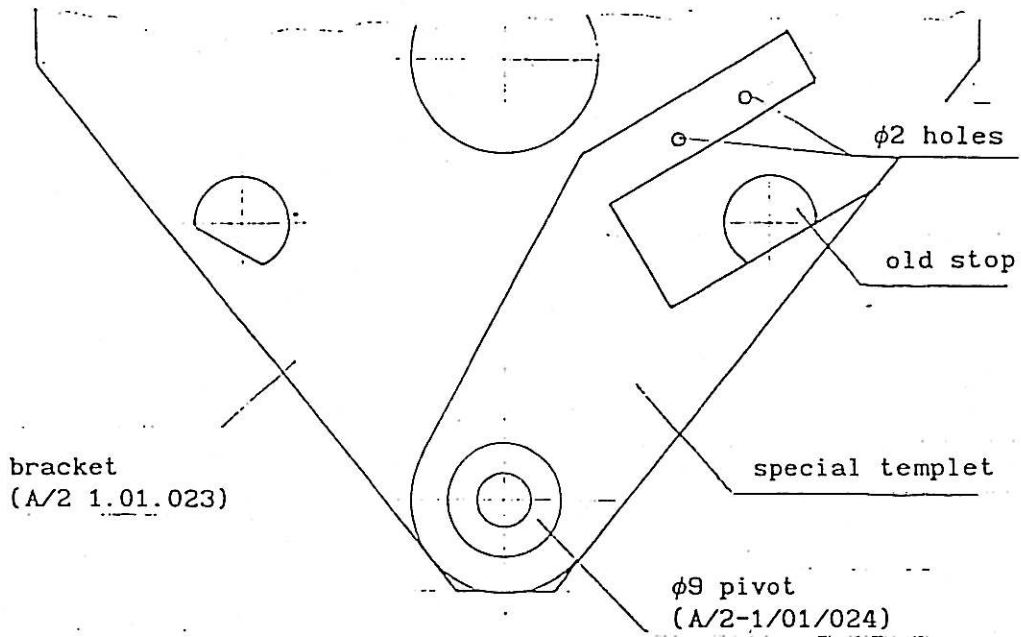


Fig.1. Way of marking the wholes for the new stops

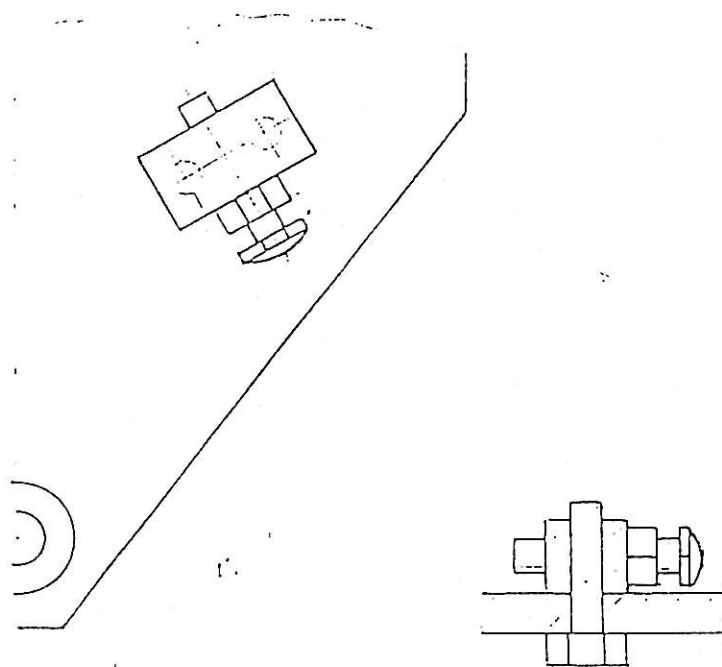


Fig.2. Way of assembling the new stops

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